ARDEXGROUP

PREFAB MODULAR OFFSITE

MARINE SOLUTIONS

PRODUCT GUIDE

RELIABLE SYSTEM SOLUTIONS FOR DEMANDING MARINE ENVIRONMENTS

Marine and offshore construction places exceptional demands on materials, systems, and installation processes. **Weight sensitivity and tight project schedules** are defining challenges in shipbuilding and refurbishment, alongside requirements related to fire safety, vibration, corrosion, and long-term durability. Solutions must perform reliably while enabling efficient and well-coordinated project execution.

ARDEX develops system solutions specifically designed for the **realities of modern shipbuilding**. Our ARDEX and PMO product ranges deliver lightweight, durable systems that maintain performance under continuous vibration and mechanical stress, while remaining resistant to humidity, corrosion, and salt-laden marine environments. Predictable and repeatable curing behaviour supports reliable planning and efficient installation workflows, resulting in improved execution efficiency during newbuild and refurbishment projects.

Compliance and certification are fundamental requirements in the marine industry. ARDEX marine products are approved for marine use in accordance with applicable **MED requirements** and are aligned with relevant **classification society standards**, ensuring suitability for use in regulated marine environments.

Our system-based approach focuses on practical application advantages on board. Compatible products, straightforward application fast-setting technologies support efficient workflows, reduce installation complexity, and enhance overall execution reliability. Consistent product performance within defined temperature and site conditions further supports confidence in on-board installation processes.

ARDEX operates globally while providing strong local technical support for marine projects. This ensures consistent product availability and application expertise across international projects and regional shipyard requirements.

THE ARDEX GROUP

More Than Products – Complete Marine Solutions

At ARDEX, we deliver more than just high-performance products. Through our dedicated global network of technical service teams, you gain access to a wide array of expertise to support your operations – including field support, technical training, education, and testing.

We provide deep expertise in Marine manufacturing processes and offer tailored consulting to identify the ideal combination of products for your business. This ensures trusted system solutions and comprehensive services for your marine projects. Through our consultation and close collaboration, we uncover hidden opportunities and deliver added value that transforms your operations.

Global Assurance, Local Confidence

Wherever you are in the world, ARDEX provides local warranties that go beyond individual products – they cover complete systems. This comprehensive protection minimises both installation and long-term risks, giving you peace of mind from start to finish.

Want to know more? Contact your local ARDEX offices (page 15) for full details.

Products and Production

ARDEX products are developed and manufactured with a strong focus on consistency, reliability, and ease of application. Our solutions are designed to perform predictably on site, supporting efficient installation and long-term durability in demanding environments.

To support this, ARDEX invests in local production facilities across key markets. This strengthens supply reliability, shortens transport distances, and ensures consistent product quality. Our manufacturing approach combines functional performance with dependable availability, helping marine projects run smoothly from planning through execution.

ARDEX Building tomorrow

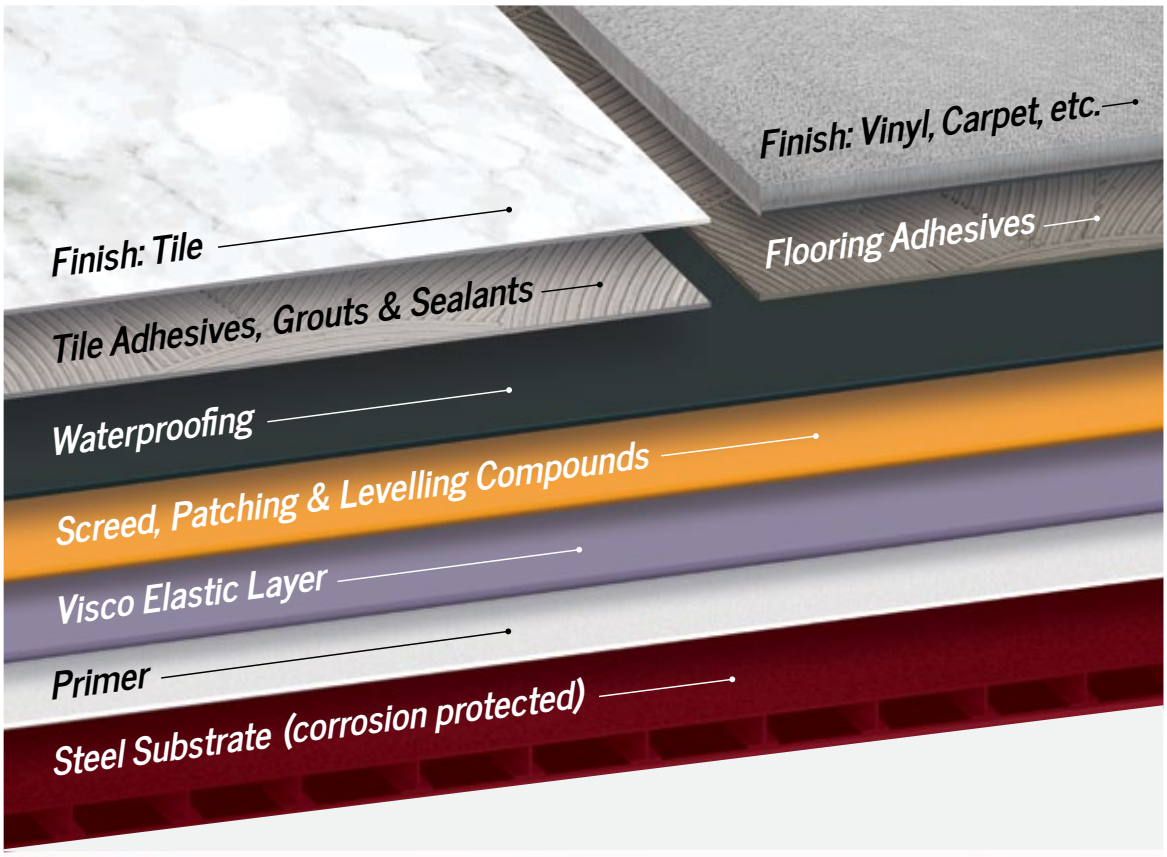
Sustainability and responsible operations are an integral part of how ARDEX works. Our approach combines product performance with defined measures relating to emissions, material use and sourcing. For more detailed informations see: www.ardex.eco.

A selection of ARDEX Marine products delivers very low emissions meeting the stringent EMICODE EC1 PLUS or EC1 classification standards. At the same time, we invest in local production facilities to strengthen regional markets, safeguard jobs and reduce transport distances. These measures support both environmental responsibility and consistent product quality, reliability and long-term performance.

ARDEX MARINE SYSTEMS

COMPLETE SOLUTIONS FOR MARINE PROJECTS, COMBINING INNOVATION, RELIABILITY AND COMPLIANCE

Our marine product **portfolio** is engineered to meet the specific demands of shipbuilding and offshore construction: from **fast-curing and lightweight self-levelling** compounds and **high-performance adhesives** to fully integrated **waterproofing and tiling systems**. All solutions are tested to resist vibration, moisture and extreme conditions. The local ARDEX marine experts consult on the best system build-ups for specific projects.



Performance meets transparency: Applicable ARDEX Marine products combine relevant approvals (DNV) with EMICODE emission classifications and EPD-documented environmental data.

ARDEX Marine products have been tested and approved to the MED (Marine Equipment Directive) for use as primary deck coverings. Our products with steering wheel marking comply with the requirements of Module B - Fire Test Procedure Code, and Module D - Production Quality Assurance, where applicable.

The majority products within the ARDEX Marine Portfolio meets the requirement guidelines for the EMICODE low VOC emission licence; Meeting the stringent emission requirements of EMICODE EC1 PLUS or EC1 as applicable.

PRIMER

ARDEX P4 C

Ready-To-Use, Quick-Drying Multi-Purpose Primer

- Solvent-free white synthetic resin dispersion
- Suitable for a wide range of substrates including metal
- For indoors and outdoors
- Non-drip and non-splash formula with strong adhesion

ARDEX P 51™

Concentrated Water-Based Primer & Bonding Agent

- Multi-purpose primer ideal for priming porous surfaces
- Low odour and solvent free
- Blue pigment allows clear identification of primed areas

ARDEX P4 READY

Ready-To-Use, Quick-Drying Multi-Purpose Primer

- One component primer for universal application on absorbent and non-absorbent susbstrates
- Fast drying & easy application
- Excellent bonding bridge
- Drip & and splash-reduced consistency

ARDEX P 82

Water-Based Epoxy Primer & Bonding Agent

- Designed for priming smooth and impervious surfaces such as glazed ceramics, quarry tiles and metal
- Resistant to cleaning with water and designed for interior use

ARDEX P 7

Ready-To-Use Primer For Non-Absorbent Substrates

- Suitable for a wide range of non-absorbent smooth, dense substrates incl. metal
- Rapid drying & easy to identify
- Excellent grip surface

ARDEX R 2 E

Solvent Free Epoxy Primer

- Two-component solvent-free epoxy resin for use with ARDEX polyurethane screeds and self-smoothing epoxy floor coatings
- For internal and external use
- Fast and efficient curing process
- Long shelf life and easy storage

PATCHING COMPOUNDS & SCREEDS

ARDEX FEATHER FINISH®

Rapid Drying Patching & Smoothing Compound

- Provides a smooth surface prior to the installation of floor covering over a variety of substrates
- Install floor coverings in as little as 15 minutes
- Exceptional bond strength
- Thickness: 0 – 4 mm

ARDEX FIX

Moisture Resistant, Rapid-Drying, Skimcoat Patching Underlayment

- Provides a smooth surface prior to the installation of floor covering over a variety of substrates
- Install floor coverings in as little as 30 minutes
- Exceptional bond strength
- Thickness: 0 – 4 mm

ARDEX MRF

Flexible Waterproof Coating For Wall & Floor

- Rapid-drying to install floor coverings in as little as 30 minutes
- Engineered to withstand 100% RH
- For interior and exterior use
- Thickness: 0 – 12 mm

ARDEX PMO 330

Rapid Lightweight Screed In Composite

- Developed for bonded application over metal, particularly for levelling decks with significant irregularities
- Ideal as a load distribution base layer over sound and fire insulation systems
- Ideal for creating slopes for drainage
- Easy smoothing with a screed blade
- Density: 0.9 kg/litre
- Walkable after 2 – 3 hrs
- Thickness: 8 – 50 mm

ARDEX A 35 MIX

Pre-Blended Quick-Setting Mortar

- Ideal as a load distribution base layer over fire insulation systems
- Ideal for screeding in locations where access is limited
- Receives floorcoverings after 24 hrs, regardless of thickness
- Walkable after 3 hrs
- Density: 2.0 kg/litre
- Thickness: 15 – 40 mm (floating up to 75 mm)

ARDEX A 45
(+ Hyperlite + ARDEX E 90)

Repair Mortar

- For filling holes and leveling uneven surfaces
- Suitable for stair treads and landings
- Sag-free
- Ready for covering after 1 hr

FLOOR LEVELLING COMPOUNDS

ARDITEX NA

Rapid Setting Self-Levelling & Smoothing Compound

- Excellent adhesion to metal without priming
- Install floorcovering from 3 hrs
- Density: 1.3 kg/litre
- Unaffected by moisture
- Thickness: 0 – 12 mm (up to 30 mm mixed 1:1 with ARDEX coarse aggregate)

LM5L

Latex-Based Levelling & Smoothing Compound

- Very good adhesion to pretreated steel-, aluminum and galvanized deck surfaces.
- Suitable for carpets, all kinds of elastic floor coverings and tiles
- Thickenss: 3 – 30 mm
- Density: approx. 0.61 kg/litre
- Walkable after 3 hrs

ARDEX K 15*

Premium Self-Levelling Underlayment

- Receives floorcoverings the next day, regardless of thickness
- Can be tapered to meet existing elevations
- Pumpable
- Thickness: up to 35 mm
- Density: 1.8 kg/litre
- Walkable after 2 hrs

ARDEX K 60

Latex-Based Levelling & Smoothing Compound

- Excellent adhesion on various substrates without primer
- High bond strength
- Thickenss: 2 – 30 mm
- Density: 1.3 kg/litre
- Walkable after 2 hrs

ARDEX K 40*

High Flow Self-Levelling Compound

- For the production of extremely smooth and even substrates
- Excellent flow properties
- Pumpable
- Thickness: up to 20 mm
- Density: 1.9 kg/litre
- Ready for coating after 6 hrs

ARDEX K 70 NEW*

Premium Levelling Compound

- For leveling and smoothing surfaces with large differences in level
- Pumpable
- Thickness: 3 – 30 mm
- Density: 1.3 kg/litre
- Walkable after 2 hrs

ARDEX K 80

Self-Levelling thin layer screed

- For levelling and smoothing surfaces with major differences in level
- Pumpable
- Thickness: 5 – 50 mm
- Density: 1.3 kg/litre
- Walkable after 2 hrs

*Certified in combination with ARDEX E 25 add-mix for improved elasticity and flexural strength

FLOOR LEVELLING COMPOUNDS

ARDEX K 100

Light Weight Self-Levelling Underlayment

- Pumpable light weight self-levelling
- Fast setting and drying
- Thickness: 4 – 15 mm
- Density: 1.3 kg/litre (wet) / 1.1 kg/litre (dried)
- Walkable after 3 – 4 hrs

ARDEX K 200

Self-Levelling Underlayment

- Pumpable self-levelling
- Fiber reinforcement technology
- Fast setting and drying
- Thickness: 4 – 15 mm
- Density: 2.1 kg/litre
- Walkable after 3 – 4 hrs

CL 11 Plus

Cementitious Levelling & Smoothing Compound

- Free flowing & rapid hardening
- Pumpable: highly fluid for fast installation
- Thickness: 3 – 10 mm
- Density: approx. 2.0 kg/litre
- Walkable after 3 hrs

WATERPROOFING

ARDEX S8 FLOW

Self-Levelling Waterproofing

- One component waterproofing and levelling in one with excellent levelling and smoothing properties
- Brushable and trowelable
- Crack bridging & open to vapour diffusion
- Water pressure-tight up to 5 bar
- Suitable for layer thicknesses up to 5 mm

WPM 002

Two Component Undertile Waterproofing Membrane

- Advanced acrylic: will not re-emulsify
- Fibre reinforced
- Can be tiled over in 16 – 24 hrs
- Exceptional flexibility: elongation > 300%

TILE ADHESIVES

ARDEX PMO 560

2C Polyurethane Reaction Resin Tile Adhesive

- Ideal for direct on metal application
- Suitable for moisture-sensitive and highly deformable substrates
- High adhesive bond
- For indoor and outdoor use

ARDIFLEX PU 5

PU Multipurpose Adhesive For Tile & Stone

- Ideal for moisture sensitive stones like artificial oragglomerated marble and natural stone that tends to form stains and warp in the presence of humidity
- Excellent for spas, pools and water features
- High bond strength, chemical resistant

ARDIFLEX S1

High Performance, Fibre Reinforced, Deformable Tile/ Stone Adhesive

- Ideal for stable natural stones on both walls and floors, indoors and outdoors.
- Fibre reinforced for high performance and strength
- Excellent tensile & shear adhesion

ARDEX S 48™

Rapid-Set Mortar

- Ideal for fast-track installations of glass tile and back splashes
- Excellent for quick tile repairs and fixes
- Time to grout: Walls: 1 – 3 hrs, Floors: 5 hrs

ARDEX X 27

High Flexible Tile Adhesive

- Suitable for large format tiles and sintered stone
- Ideal for application on gypsum board, cement-fibre board
- Suits high temperature areas, such as floor heating and SPA

ARDEX X 32

Universal Rapid Setting & Drying Thin-to-Thick Bed Mortar

- Ideal for moisture-sensitive natural stone, marble and granite installations
- Minimises the risk of water staining, curling and warping
- Thickness: up to 30 mm bed
- Fast setting; grout after 3 hrs

ARDEX X 77 S

MICROTEC® Flexible Rapid Set Tile Adhesive

- Fibre reinforced for increased strength and flexibility
- Tiles can be fixed to the second coat after just 4 hrs
- Excellent slump resistance
- Tiles can be trafficked and grouted 90 minutes after fixing

ARDEX X 90

MicroteC3 Flexible Adhesive

- For setting and laying tiles
- For adhesive bed thicknesses up to 15 mm
- Fully saturated embedding without fluidised bed behaviour
- Accessible after 3 hrs

GROUTS & SEALANTS

ARDEX FG 4

Cement-Based Grout With Fine Fillers

- Super fine finish due to fine fillers
- Excellent compressive strength and low shrinkage, ideal for filling of deep joints
- Suitable for wall and floor joints in both interior and exterior settings

ARDEX EG 3

Superior Epoxy Grout

- Solvent free epoxy grout with excellent stain and chemical resistance ideal for high traffic areas (e.g. galley)
- Stain resistant: virtually eliminates common household stains and dirt pick up
- Joint width: 1 – 3 mm

ARDEX FL FLEX

Rapid Set, Flexible, Sanded Grout

- Stronger grout joint
- Open to traffic in just 90 minutes
- Excellent color consistency
- Joint width: 3 – 15 mm
- Stain resistant, water repellent and highly

ARDEX WA

Epoxy Tile Grout & Adhesive

- Produces hygienic joints with excellent resistance to most chemicals, ideal for high traffic areas (e.g. galley)
- Clean off up to 85 minutes after application
- Joint width: 2 – 12 mm

ARDEX G 10

Premium Flexible Tile Grout

- Flexible cementitious tile grout
- For internal and external use
- Increased colour stability
- Joint widths from 1 – 10 mm
- Good edge adhesion

ARDEX SN

Neutral Silicone

- Elastic sealing of movement, corner and connection joints with fungicidal finish
- Very good adhesion properties & easy to spray and smooth
- Available in many colours

ARDEX DG 1™

One-Component Grout

- Use with porcelain, glass, quarry, ceramic and most natural stone (moisture insensitive) tiles
- For shower walls and floors
- Stain, mold, meldew and crack resistant, water repellant, efflorescence free and highly flexible
- Ready to use product with no additional water

A wide variety of sealing materials is available across all regions.

FLOORING ADHESIVES

ARDEX AF 145

Pressure Sensitive Adhesive

- Ideal for pressure sensitive vinyl floorings
- Receives floorcoverings in as little as 20 minutes
- Can receive vinyl sheet up to 80 minutes after airing

ARDEX AF 195

High Temperature LVT Adhesive

- Ideal for installing luxury vinyl tiles and other vinyl floorcoverings for areas of high solar gain and over underfloor heating
- Fibre reinforced to reduce adhesive squeeze and LVT movement during installation
- Walk on after 4 hrs

ARDEX AF 155

Special Adhesive For Elastic Coverings

- Dispersion adhesive for bonding elastic wall and floor coverings as well as textile floor coverings

ARDEX AF 480

Firm Elastic Parquet Adhesive

- Hard elastic parquet adhesive according to ISO 17178
- Easily spreadable & excellent scoring
- Fast strength build-up - high final strength
- Minimises the risk of tear-off joints
- Combines the advantages of shear-resistant and elastic adhesives

ARDEX AF 165

Vinyl Adhesive

- Universal use for vinyl floorings
- High initial tack
- Can receive floorcoverings up to 30 minutes after airing
- Excellent early and long term adhesive strength

ARDEX AF 495

Two Component PU Adhesive

- Hard parquet adhesive according to ISO 17178
- Universally applicable for parquet floors and floor coverings made of rubber and PVC
- Very high strength, for highly stressed areas
- High heat resistance for high-traffic areas
- Moisture and weather-resistant, for use in damp rooms and outdoor areas

FLOORING ADHESIVES

ARDEX AF 148

All Purpose Flooring Adhesive

- Suitable for installation of vinyl sheets, vinyl tiles, LVT and carpet tiles
- Semi-wet and pressure sensitive properties
- Extra long open time

HENRY 356 MULTIPRO

Premium Multipurpose Carpet & Sheet Vinyl Adhesive

- Extremely versatile for many different applications
- Strong initial grab reduces edge curl
- Perfect for installing felt-backed sheet flooring and commercial carpets
- Short open time for quicker installations

ARDEX AF 2224

Universal Flooring Adhesive

- Universal dispersion adhesive for bonding elastic, textile & vinyl coverings
- High shear strength
- Very low emissions

HENRY 630 PEACHPRO

Pressure Sensitive Flooring Adhesive

- Solvent free epoxy grout with excellent stain and chemical resistance ideal for high traffic areas (e.g. galley)
- Stain resistant: virtually eliminates common household stains and dirt pick up
- Joint width: 1 – 3 mm

HENRY GRIPTON

Universal Vinyl Flooring Adhesive

- Ideal for installing a universal range of vinyl flooring and carpet tile types
- Solvent-free, acrylic polymer-based adhesive
- Up to 99% RH concrete moisture vapor resistant

FINISHES

ARDEX R 7 PP

Elastic PU Primer

- Primer for ARDEX marine anti-skid flooring system
- High flexibility to withstand micro deformations
- Low viscosity and easy application
- Solvent-free
- Excellent bonding to ship decks

ARDEX R 120 PP

Elastic PU Body Coat

- PU body layer of ARDEX marine anti-skid floor in combination with with sand/aggregate broadcast
- Good elasticity and long term performance
- Crack bridging to slight deformation
- Solvent-free
- Excellent acid & impact resistance

ARDEX R 144 PP

UV Resistant Water-Based PU Sealer

- High performance, flexible polyurethane based anti-skid flooring top coat
- Anti-skid according to IMO FTP codes
- Excellent weather resistance and abrasion resistance

ARDEX MARINE PRODUCT OVERVIEW

PRODUCT CATEGORY	PRODUCT			EUROPE	NORTH AMERICA	ASIA
Primer	ARDEX P82	■		■	■	■
Primer	ARDEX P4 READY		■	■	■	
Primer	ARDEX P4 C					■
Primer	ARDEX P 51			■	■	■
Primer	ARDEX P 7					■
Primer	ARDEX R 2 E					■
Screed	ARDEX A 35 MIX	■	■	■		
Screed	PMO 330	■	■	■		
Patching Compound	ARDEX FEATHER FINISH		■	■	■	■
Patching Compound	ARDEX FIX		■	■	■	
Patching Compound	ARDEX MRF				■	
Patching Compound	ARDEX A 45 + Hyperlite + Ardex E 90	■	■	■		
Self-Levelling Compound	ARDEX LM 5 L	■	■	■	■	
Self-Levelling Compound	ARDEX K 60	■	■	■	■	
Self-levelling Compound	ARDEX K 80	■	■	■		
Self-levelling Compound	ARDEX K 40	■	■	■		
Self-levelling Compound	ARDEX K 70 NEW	■	■	■		
Self-levelling Compound	ARDITEX NA	■	■	■		
Self-levelling Compound	ARDEX K 15*	■	■	■	■	■
Self-levelling Compound	ARDEX K 100	■				■
Self-levelling Compound	ARDEX K 200	■				■
Self-levelling Compound	CL 11 PLUS					■
Waterproofing	ARDEX S 8 FLOW	■	■	■		
Waterproofing	WPM 002					■
Tile Adhesives	PMO 560	■	■	■		
Tile Adhesives	ARDEX X 27					■
Tile Adhesives	ARDEX X 90	■	■	■	■	
Tile Adhesives	ARDEX X 77S	■	■	■		
Tile Adhesives	ARDEX S 48			■	■	
Tile Adhesives	ARDEX X 32			■	■	
Tile Adhesives	ARDIFLEX S 1					■
Tile Adhesives	ARDIFLEX PU 5					■
Grouts & Sealants	ARDEX G 10		■	■		
Grouts & Sealants	ARDEX SN			■		
Grouts & Sealants	ARDEX EG3					■
Grouts & Sealants	ARDEX FG4					■
Grouts & Sealants	ARDEX FL FLEX		■	■	■	
Grouts & Sealants	ARDEX WA		■	■	■	■
Grouts & Sealants	ARDEX DG 1				■	
Flooring Adhesives	ARDEX AF 2224	■	■	■		
Flooring Adhesives	ARDEX AF 165	■	■	■		
Flooring Adhesives	ARDEX AF 145	■	■	■		
Flooring Adhesives	ARDEX AF 155	■	■	■		
Flooring Adhesives	ARDEX AF 480	■	■	■		
Flooring Adhesives	ARDEX AF 495	■	■	■		
Flooring Adhesives	HENRY 356	■			■	
Flooring Adhesives	HENRY GRIPTON				■	
Flooring Adhesives	HENRY 630				■	
Flooring Adhesives	ARDEX AF 148			■		■
Finishes	ARDEX R 120 PP	■				■
Finishes	ARDEX R 7 PP	■				■
Finishes	ARDEX R 114 PP	■				■

*incl. K 15 + E25/ K 15Ny + E25/ K 15DR + E25

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